A Central Laboratory Inter-laboratory Comparison Program to Assess the Comparability of Data of Forty-one Tests from Four Regional Laboratories Involved in **Global Clinical Trials over a Twelve-Month Period**

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ABSTRAC

Objective

The objective of this study was to develop and support a process for assessing the comparability of data used in global clinical trials from four individual laboratories, owned by the same central laboratory entity, and that the same tests on the same samples would be under statistical control and acceptable limits of variation.

Relevance

Data from central laboratories have been key for assessing safety, tolerability, and efficacy of new drugs in clinical trials. With the increasing complexity and global scale of many clinical trials, it is important to maintain harmonization among the regional laboratories as part of a central laboratory participating in the same study. However, continuous monitoring of the same samples run at all laboratory locations may not be common practice.

Table 1: List of Analytes and Platforms

Beckman Coulter AU Series Chemistry Analyzers

Lipoprotein (a) (mmol/L) Iron (µg/dL) BUN (mg/dL) Creatinine (mg/dL) UA (mg/dL)PO4 (mg/dL)Sodium (mmol/L Friglyceride (mg/dL) Total Cholesterol (mg/dL HDL-Cholesterol (HDL-C) (mg/dL) lagnesium (mg/dL) Urine Creatinine (mg/dL) Irine Protein (ma/dL)

CONCLUSION

An inter-laboratory comparison program where frequent and continuous monitoring of identical samples analyzed at all laboratories involved in clinical trials is conducted can provide valuable information into the harmonization of data reported by the central laboratory and help mitigate pre-analytic, analytic, and post-analytic issues that may arise when assessing data used in the development of new therapeutics.

Tak	ole 2: Su	mma	ry Statist	tics c	of Analyte	es	
			BE		CN		SG
Teet	Bias		Mean Diff.	NI	Mean Diff.	NI	Mean Diff.



Methodology

Pooled serum, plasma, and urine samples were aliquoted, frozen at -70°C, and distributed quarterly to each laboratory. Samples were analyzed weekly on the same day at each laboratory for twelve months. The percent and absolute bias were calculated for each result using the US laboratory as the reference laboratory. The percent bias for each week and month was also calculated. A Bland-Altman plot was created between each laboratory and the reference laboratory for the twelve-month period, and a student T-test was run using a relative bias limit for each test and a significance level of 5%.

Results

Overall, during the twelve month period, all forty-one tests had a twelve month mean bias within the acceptable bias limit for each individual test compared to the reference laboratory. When comparing the mean weekly bias for each tests from all laboratories, any week where the bias was outside acceptable limits, investigation and corrective action was undertaken to determine the source of the error. Examples include:

- One week during the six-month period, three chemistry tests from the same laboratory had a mean weekly bias outside the acceptable limit After investigation, it was determined that a pre-analytical issue with thawing/mixing of frozen samples was the cause of the bias.
- A negative bias was observed in a US laboratory for triglyceride. However, subsequent review of CDC Lipid Standardization Program Part III data from all laboratories globally demonstrated acceptable performance.
- Inconsistencies in the reporting of results across laboratories, specifically the technical decision not to report data deemed biologically

Potassium (mmol/L)	
Roche Immunoanalyzers	Siemens BNII Nephelometer
Insulin (µIU/mL) TSH (µIU/mL) T4 (ug/dL) C-peptide (ng/mL)	Apo AI (mg/dL) Apo B (mg/dL) hsCRP (mg/L) Urine Albumin (mg/dL)
Stago Compact	Tosoh G7/G8
PT (sec) aPTT (sec)	HbA1C (%)

Preparative Ultracentrifugation (PUC)

LDL Cholesterol (LDL-C) (mg/dL)	
VLDL Cholesterol (VLDL-C) (mg/dL)	
VLDL-C/Trig ratio	

Statistical methods

ALP (U/L)

ALT (U/L)

AST (U/L)

LDH (U/L)

GGT (U/L)

TBil (mg/dL)

Albumin (g/dL)

Total Protein (g/dL

Calcium (mg/dL)

Amylase (U/L)

Chloride (mmol/L)

Creatinine Kinase (U/L)

- Summary statistics listing the bias criteria, number of samples, and mean difference (absolute or relative) compared to the reference laboratory (MRL-US) were included. The P-values are from TOST t-test performed on absolute or relative difference.
- A Bland-Altman plot was created between each laboratory and reference laboratory for the 12-month period (Figure 1).
- Bias criteria were based on criteria from the College of American Pathologists, Westgard Biological Variation Database, and Royal College of Pathologists of Australasia.
- Some test and laboratory locations have an N of <520 for a given analyte due to insufficient quantity, instrument error, etc.



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Result BE

Result US + Result BE) /

Measuring interval 72 to 133 71 to 130

Equivalent difference

		Criteria		(Abs or %)		(Abs or %)		(Abs or %)
	ALP	12%; Abs (15) if <125	512	2	513	-3	509	-2
	ALT	10%	510	-2.3%	520	-3.9%	516	5.7%
	AST	10%	510	-1.0%	520	-1.9%	516	4.2%
	Albumin	6%; Abs	510	0.4%	520	2.1%	516	2.3%
	Amvlase	(0.2) If ≤3.3 10%	510	1.8%	520	-0.1%	516	2.2%
	BUN	10%	510	0.1%	520	-1.8%	516	2.2%
	Calcium	4%	499	0.8%	510	2.5%	508	0.2%
	Chloride	2.5%	510	0.5%	520	0.2%	516	0.1%
	Creatinine	10%	510	0.0%	520	5.0%	516	4.0%
Ś	Creating Kinaco	90/	510	0.9%	520	0.7%	516	4.070
nalyzers		0 %	510	-0.4%	520	0.7%	010	-0.5%
	Gamma-Glutamyl Transferase	8%	510	2.4%	519	1.5%	516	-1.0%
A /	Glucose	5%	510	0.8%	520	1.5%	516	1.9%
stry	Iron	6%	498	1.0%	507	-0.1%	507	1.3%
IJ	LDH	7.5%	510	-3.0%	520	0.3%	516	-0.7%
the	Magnesium	10%	502	1.6%	512	-0.2%	508	1.0
ter C	PO ₄	8%; Abs	510	0.1	520	0.1	516	0.1
oul	Potassium	20/	108	0.0%	500	1.6%	507	0.2%
Ŭ	1 0103510111	3%	490	0.9%	509	1.0%	507	0.270
cman	Sodium	≥%; ADS (3) if ≤150	510	1.2%	520	0.9%	516	0.7%
Beck	Total Bilirubin	12%; Abs (0.18) if <1.46	520	0.0%	520	-2.9%	516	5.9%
	Total Protein	<u></u>	510	5.0%	520	1 30/	516	0.6%
	Triglycorido	Q0/	510	0.070 1.00/	520	1.3 /0 2 10/	516	3.00/
	пуусение	0%	310	4.2%	320	2.1%	310	3.9%
		6%	1/5	0.1%	1/6	0.8%	1/3	1.7%
	Iotal Cholesterol	Abs (11.5) if ≤193	337	0.6	346	1.3	343	2.7
	HDL-Cholesterol	9.24%	510	0.1%	520	2.9%	516	5.5%
	Lipoprotein (a)	15%	518	1.9%	517	3.4%	514	5.1%
	Uric Acid	6%	510	2.5%	520	0.5%	516	3.1%
	Urine Creatinine	14%	520	-0.5%	520	6.5%	520	-1 1%
S	Urino Protoin	20%	518	5.2%	518	5.3%	518	0.0%
		100/	510	0.2/0	510	1 00/	510	2 60/
ers	Thurnoid Otherwlating	1∠%	520	-0.2%	520	1.0%	010	3.0%
alyz	Hormone	10%	510	-1.2%	519	1.5%	516	2.6%
ocl		10%; Abs			CN la	boratory did		
a n	T4	(0.93) if	510	-1.9%	not	perform T4	516	-3.6%
шr		≤9.32			Ļ	Analysis		
<u></u>	C-Peptide	10%	513	0.6%	519	-0.6%	516	-2.3%
		10%: Abs	= 1 0				- / 0	
	Apolipoprotein Al	(20) if ≤200	510	-3	520	10	516	-3
ers	Apolipoprotein B	10%; Abs	510	-3	520	4	516	2
let Tet		(20) II ≤200	400	0.00/	407	40/	405	4.00/
nol			430	-0.9%	437	4%	435	-4.0%
hel	High Sensitivity CRP	Abs (0.2) if	79	-0.03	81	0.05	81	-0.06
ep ep		≤2						
Ne Si		20%	153	-2.7%	154	7%	153	2.3%
2	I Irine Albumin	Abs (0.4) if	324	0.063	154	2.34	335	0.06
2		≤2	01.					
	LDL-C	≤2 10%	49	-3.6%	49	-1.2%		
ation	LDL-C	<u>≤2</u> 10%	49	-3.6%	49	-1.2%		
rifugation N	LDL-C	≤2 10%	49	-3.6%	49	-1.2%	SG la	boratory did
centrifugation (PUC)	LDL-C VLDL	≤2 10% 40%	49 49	-3.6% 10.0%	49 49	-1.2% 2.6%	SG lai not pe	boratory did erform PUC
Jltracentrifugation (PUC)	LDL-C VLDL	≤2 10% 40%	49	-3.6% 10.0%	49 49	-1.2%	SG lai not pe	boratory did ≽rform PUC
Ultracentrifugation (PUC)	LDL-C VLDL VLDL/Trig Ratio	≤2 10% 40% 40%	49 49 49	-3.6% 10.0% 5.3%	49 49 49	-1.2% 2.6% -0.9%	SG lai not pe	boratory did erform PUC
on Ultracentrifugation N	LDL-C VLDL VLDL/Trig Ratio	≤2 10% 40% 40%	49 49 49 49	-3.6% 10.0% 5.3%	49 49 49	-1.2% 2.6% -0.9%	SG lai not pe	boratory did erform PUC
ation Ultracentrifugation P	LDL-C VLDL VLDL/Trig Ratio	 ≤2 10% 40% 40% 10% 	49 49 49 49 108	-3.6% 10.0% 5.3% 4.9%	49 49 49 <i>CN la</i>	-1.2% 2.6% -0.9% boratory did	SG lai not pe	boratory did erform PUC 3.4%
gulation Ultracentrifugation N	LDL-C VLDL VLDL/Trig Ratio	 ≤2 10% 40% 40% 10% 	49 49 49 49 108	-3.6% 10.0% 5.3% 4.9%	49 49 49 CN la not pe	-1.2% 2.6% -0.9% boratory did	SG lai not pe	boratory did erform PUC 3.4%
Coagulation Ultracentrifugation Analyzers (PUC)	LDL-C VLDL VLDL/Trig Ratio PT	 ≤2 10% 40% 40% 10% 	49 49 49 108 109	-3.6% 10.0% 5.3% 4.9% 7.9%	49 49 49 CN la not pe PT	-1.2% 2.6% -0.9% boratory did erform PT or T analysis	SG lai not pe 107 110	boratory did erform PUC 3.4% -0.4%
Coagulation Ultracentrifugation Analyzers (PUC)	LDL-C VLDL VLDL/Trig Ratio PT PTT	 ≤2 10% 40% 40% 10% 10% 	49 49 49 108 109	-3.6% 10.0% 5.3% 4.9% 7.9%	49 49 49 CN la not pe PT	-1.2% 2.6% -0.9% boratory did erform PT or T analysis	SG lai not pe 107 110	boratory did erform PUC 3.4% -0.4%
R Coagulation Ultracentrifugation Analyzers (PUC)	LDL-C VLDL VLDL/Trig Ratio PT PTT	 ≤2 10% 40% 40% 10% 10% 	49 49 49 108 109	-3.6% 10.0% 5.3% 4.9% 7.9%	49 49 49 CN la not pe PT	-1.2% 2.6% -0.9% boratory did erform PT or T analysis	SG lai not pe 107 110	boratory did erform PUC 3.4% -0.4%
son Coagulation Ultracentrifugation NG8 Analyzers (PUC)	LDL-C VLDL VLDL/Trig Ratio PT PTT	 ≤2 10% 40% 40% 10% 10% 6% 	49 49 49 108 109	-3.6% 10.0% 5.3% 4.9% 7.9%	49 49 49 <i>CN la</i> <i>not pe</i> <i>PT</i>	-1.2% 2.6% -0.9% boratory did erform PT or T analysis	SG lai not pe 107 110	boratory did erform PUC 3.4% -0.4%



implausible, were noted after monthly review of calcium data, and all technologists were re-educated on handling repeat analysis and appropriate consultation of Laboratory Directors.

Conclusion

An inter-laboratory program where frequent monitoring of identical samples run at all laboratories involved in clinical trials can provide valuable information into the harmonization of data reported by the central laboratory and help mitigate pre-analytic, analytic, and post-analytic issues that may arise when assessing data used in the development of new therapeutics.

INTRODUCTION

- Data from central laboratories are key for assessing safety, tolerability, and efficacy of new drugs in clinical trials.
- The Inter-laboratory Comparison Program was set up among all laboratories wholly owned by Medpace Reference Laboratories (MRL), a global central laboratory, in 2006. The locations include Cincinnati, OH (US); Leuven, Belgium (BE); Singapore (SG); and Beijing, China (CN). The program involves multiple platforms to assess over 40 analytes tested globally, encompassing several therapeutic areas including Oncology, Cardiometabolic, Infectious disease, and others.
- Continuous monitoring of sample analysis at all regional laboratories is essential to ensure data harmonization within pre-defined acceptance criteria is maintained, irrespective of laboratory location.

METHODOLOGY

Samples

• Pooled serum, plasma, and urine samples were aliquoted, labeled with the appropriate sample information, frozen at -70°C, and distributed quarterly to each laboratory for weekly analyses on the same day.

RESULTS

-10%

-15%

All tests run on Beckman Coulter AU Series Chemistry Analyzers, Roche Immunoanalyzers, Siemens BNII Nephelometers, Stago Compact Coagulation Analyzers, Tosoh G7/G8 HPLC Analyzers, or by preparative ultracentrifugation demonstrated acceptable equivalence when compared to the reference laboratory over a 12-month period (Table 2). Representative examples of preanalytic, analytic, and post-analytic issues detected over the twelve-month period include:

• Monthly review of BUN data (Table 3) showed a mean bias for BE laboratory of -14.28%. Upon further review of other tests run on the same sample, a similar negative bias was seen (Figures 2, 3, 4). After investigation, it was determined the cause of bias was due to a pre-analytical error, specifically improper mixing during the freeze/thaw process.

Technologists were re-educated on the proper freeze/thaw process when analyzing samples that have been stored at -70°C.

 A negative bias of ~4.5% for triglyceride was observed in the US laboratory compared to the other laboratory locations (Figures 5, 6, 7). The CDC Lipid Standardization program results for 2016 were reviewed for all four laboratories and indicated good performance, with the bias averaging

	r BUN									
Week of % Bias Weekly Avg (BE)				% Bias	Weekly A	vg (CN)	% Bias Weekly Avg (SG)			
	BUN	K⁺	Cl-	BUN	K⁺	Cl-	BUN	K⁺	Cl-	
-Jan-2016	-2.89	2.28	1.81	-5.31	1.39	0.49	-0.04	0.22	-0.10	
7-Feb-2016	-0.76	3.74	-0.46	-4.19	1.35	-2.54	2.84	0.66	-3.02	
-Feb-2016	-14.28	-11.95	-10.61	0.51	1.80	1.14	2.52	0.93	0.10	
-Feb-2016	-2.20	-4.77	-5.01	-0.69	0.92	0.67	5.87	0.87	0.29	
3-Feb-2016	-2.88	1.81	0.57	0.05	1.37	0.19	0.54	0.91	-0.29	

Table 4: CDC Lipid Standardization Program 2016													
Triglycerides													
Deel	Corioo	US		BE		SG		CN					
Pool Series		mg/dL	% Bias										
	141	116.35	-0.89	119.00	1.37	117.75	0.31	116.75	-0.55				
Q1 136	471	105.73	-2.34	109.00	0.68	108.00	-0.24	92.50	1.38				
	472	93.68	-2.67	96.25	0.01	95.50	-0.77	79.75	-3.89				
	144	78.40	-4.76	81.50	-1.00	80.75	-1.91	107.75	-3.12				
Q2 137	471	106.35	-1.76	108.25	-0.01	107.75	-0.47	107.75	-0.47				
	473	227.93	2.84	229.75	3.66	226.00	1.97	230.50	4.00				
	474	78.03	-4.87	79.25	-3.38	79.50	-3.07	76.50	-6.73				
Q3 138	571	87.15	-2.55	87.00	-2.72	87.50	-2.16	85.50	-4.39				
	801	112.95	-3.02	116.75	0.24	116.50	0.03	115.00	-1.26				
	476	122.63	-3.12	126.25	-0.25	126.50	-0.06	123.50	-2.43				
Q4 139	477	262.18	0.01	260.00	-0.82	267.25	1.95	264.50	0.90				
	571	85.58	-4.31	86.00	-3.84	87.25	-2.44	87.75	-1.88				
Average	e Bias %		-2.29		-0.51		-0.57		-1.76				

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• The pooled samples were from participants in clinical trials. All samples were received de-identified of demographic information.

Analytical methods

- Over a 12-month period, sample analysis was performed on 41 tests (Table 1) at each Medpace laboratory location in weekly batches of 10 samples and were analyzed on the same day in each laboratory (N=520).
- On the day of analysis, samples were thawed and thoroughly mixed.
- Appropriate Quality Controls were analyzed with each batch and results accepted based on global SOPs.
- Acceptable results were electronically transferred into ClinTrak Lab[®], an inhouse developed, clinical trial management system.

-2.29%, -0.51%, -0.57%, and -1.76% for the US, BE, SG, and CN labs, respectively, when compared to CDC targets (Table 4).

 Reporting inconsistencies were noted between laboratories for calcium during the review period, with some labs reporting a numeric value, and other labs electing to not report a numeric value due to concerns the calcium values were biologically implausible, indicating a pre-analytic error affecting sample integrity (data not shown).

Corrective actions included re-education on the process to determine the validity of results, including, but not limited to, repeat analysis, delta checking, and consultation with the Laboratory Director as to clinical validity.

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